

Non -human tools for the evaluation of bitter taste in the design and development of medicines: a systematic review

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Abstract

Taste evaluation is a critical factor for determining acceptance of medicines by patients. The human taste panel test is the main method used to establish the overall palatability and acceptability of a drug product to a patient towards the end of development. Non human *in vitro* and *in vivo* taste evaluation tools are very useful for preformulation, quality control and screening of formulations. These non-human taste assessment tools can be used to evaluate all aspects of taste quality. The focus of this review is bitterness as it is a key aspect of taste in association with the development of medicines. In this review recent *in vitro* (analytical) and *in vivo* (non-human) tools used are described for the assessment of bitter taste of medicines. Their correlations with human taste data are critically discussed. The potential for their use for early screening of the taste of active pharmaceutical ingredients (API's) to expedite paediatric formulation development is also considered.

Keywords. Bitterness, *in vitro*, *in vivo*, taste, paediatric and medicine.

Introduction

The taste of a medicine is a predominant contributor of patient's acceptability and compliance, especially in children. As most drugs have a bitter taste which poses a challenge for development of oral dosage forms, valid taste evaluation methods are needed. The most common method is human taste panel test but its use is restricted by ethical and safety concerns especially when testing drugs with limited toxicity data [1, 2]. Several direct *in vitro* and *in vivo* taste evaluation methods have been reported such as the animal behavioural test, electronic taste sensing systems and cell based assays [1, 2]. An indirect taste assessment method such as drug release/dissolution based mainly on quantification of drug concentration can provide supportive information. These methods might have the potential of overcoming challenges associated with human panels. In this review, the *in vitro* and *in vivo* methods used for bitter taste evaluation in the pharmaceutical industry are discussed with a view to assess their industrial and regulatory usability.

Literature review and data collection

Data sources

Indexed publications were identified by searching Scopus (subject area was limited to pharmacology, toxicology and pharmaceuticals), PubMed, Embase and Web of

Science (subject area was limited to pharmacology and pharmacy). Studies were included if they were published in English and included search terms *bitterness, in vitro, in vivo and taste*.

Publication selection

After removing duplicate publications, a step review process was conducted (Figure 1). First publications' abstracts were screened for relevance to taste evaluation (*in vitro, in vivo* and human). Review publications and cell based studies were excluded. (The authors are aware that a short review on cell based *in vitro* taste assessment methods is under preparation). Then, selected full texts were screened for relevance. Only taste studies for active pharmaceutical ingredients/or formulations were included. Taste studies using only human taste panels were excluded as well as studies using only drug release/dissolution or electronic sensors but without human taste data. Only *in vivo* taste studies using unconditioned and not genetically modified animals were included. Non medicinal taste studies (Food and Beverages Industry) were excluded.

Data extraction

Data extracted were: *in vitro/in vivo* taste evaluation tools (type and conditions), sample (concentration and preparation), sample analysis (measurement time, pH and temperature), data analysis and taste results (correlation with human taste panel test).

Data analysis

The electronic search results were imported into, and then managed and grouped in Endnote (online <https://www.myendnoteweb.com>).

Selected publications

This review included only recent publications (2013-2015) of studies assessing taste of pure APIs, formulations, and commercial medicines (with or without taste masking) *in vitro* and *in vivo*. Only 43 publications were eligible for inclusion according to selection criteria mentioned above – the various steps are summarised in Figure 1.

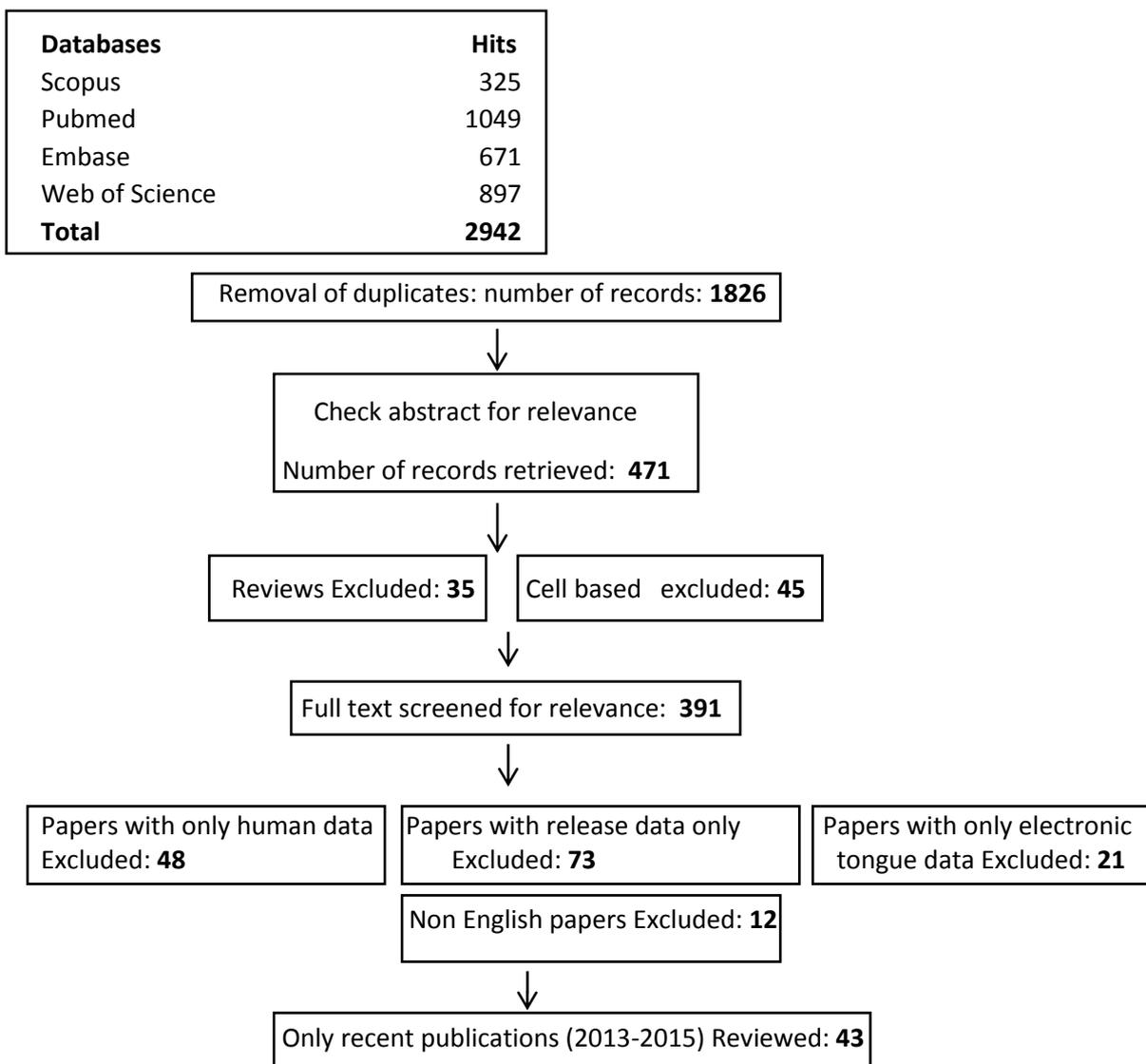


Figure 1. Literature search results for non-human taste assessment tools.

A. *In vitro* taste evaluation analytical methods

1. Electronic taste sensors

There are several electronic sensors in food and beverages industry using different measurement principles such as voltammetry, potentiometry, impedance, optical techniques and, mass change [1]. The most commonly used Electronic taste sensing systems ('electronic tongues') in the pharmaceutical industry for taste evaluation are: (i) SA401, SA402/ TS-5000z (Insent Inc, Atsugi-Chi, Japan) based on lipid membrane sensors and, (ii) α -Astree e-sensor (Alpha M.O.S, Toulouse, France) based on chemical modified field effect technology (ChemFET) with polymeric sensors. Each sensor (undisclosed exact composition) in the Insent electronic sensor is assigned to a specific taste with partial cross selectivity (e.g. AAE for umami, CT0 for saltiness, CA0 for sourness, AE1 for astringency and, AC0, AN0 and C00 for bitterness), while sensors in the α -Astree electronic sensor are cross

selective [3]. The α -Astree electronic taste sensing system is composed of seven sensors which differ in composition. Therefore, three types of sets are available: (i) for pharmaceutical application (ZZ, AB, GA, BB, CA, DA and JE), (ii) for food application (ZZ, BA, BB, CA, GA, HA, JB), and (iii) for bitterness intensity measurement of new chemical entities (BD, EB, JA, JG, KA, OA, OB). Selected examples of taste evaluation of pure active pharmaceutical ingredients, preclinical taste masked formulation and commercially available medicines are summarised in Table 1. The operating principle, components and type of sensors and data analysis for these taste sensing systems have been extensively described in other reviews [1, 4]. The Insent system provides information about initial taste (called relative value) and aftertaste (called CPA; Change of membrane Potential caused by Adsorption). α -Astree system measures initial taste only.

As for any analytical tool, the performance of the electronic sensor should be checked to ensure validity of taste data according to the International Conference on Harmonization (ICH) guidelines Q2 [5, 6]. The intra- and inter-day precision of the Insent taste sensing system was investigated within the linearity range (0.01-100 mM Quinine HCl) [5]. All sensors showed acceptable repeatability (RSD<4% is acceptable and R^2 should exceed 0.98 according to ICH guidelines) except bitterness sensor 3 and the sourness sensor. The inter-day precision was assessed over six months, none of the sensors showed acceptable values (RSD>4%). This suggested that the taste sensing system was susceptible to minor changes in the analytical conditions [5]. Small variations in temperature, pH and age of sensors can have a large impact on sensor response [5]. It is recommended to have an external standard with known concentration and expected sensor response. This external standard should be tested at the same time as the samples and exposed to the same environment settings as the sample to ensure elimination of these variations. Furthermore, contemporary calibration should be conducted using known concentrations of a single compound close to its concentration in the tested formulation in order to evaluate the results [5].

In the α -Astree electronic taste sensing, each sensor for both sensors sets [set 2 for pharmaceutical industry and set 5 for Food industry] fulfilled the ICH repeatability requirements for quinine HCl (RSD<2.5%). Two sensors of set 5 showed more sensitivity to quinine than set 2. The sensors of set 5 can be used to improve bitterness detection [6]. Only sensors ZZ and JE met the requirement for inter-day precision. Use of an external standard did not improve the inter-day precision [6]. The effect of analytical conditions and sensor age on the performance of the α -Astree electronic tongue was not described in the literature. However, some sensors of the α -Astree electronic tongue displayed poor performance after storage for 4 months. The robustness of the α -Astree electronic tongue can be checked by constructing calibration curve of a known bitter compound before and after the storage of the sensor [5, 6].

Woertz *et al.* [3] reported that the Insent electronic tongue was found to provide more reliable (*in vitro/in vivo* correlation) and precise (reproducibility and repeatability) data than the α -Astree electronic tongue. However it is impossible to give an absolute statement regarding the taste of API based on any electronic sensors data only and correlation of these data with human taste panel is required to draw aversiveness conclusions [3]. Both Insent and α -Astree can be used for taste assessment of taste masked formulations by comparing its taste to the pure API or the placebo formulations [3, 7, 8]. This can be done by measuring the Euclidian distance between taste masked formulation and either pure drug or placebo (pure taste masking agent) on the principle component analysis (PCA) map [3, 7-9]. The smaller the distance between the formulation and placebo the more effective the taste masking should be. On the contrary the smaller the distance between taste masked formulation and pure drug, the more bitter the formulation and the lower taste masking efficiency [7-9].

1.2 Correlation between electronic tongues and human taste evaluation of medicine.

Correlation of taste sensor data and human taste panel results can be done by either using sensor output (relative value or CPA) or predicted bitterness scores obtained from the taste sensor. In the latter, bitterness prediction models are obtained using a standard bitter compound with known human bitterness scores either supplied by the manufacturer or experimentally determined. Inverse calibration model based on partial least square analysis (PLS) have been used as correlation method [9, 10]. The model specifies the relationship between single independent variable (bitterness scores from human taste panel data) with a combination of multiple components of electronic sensors data. The correlation curve can be used to predict bitterness score of each sample [10]. The Euclidean distance between: (1) taste masked formulation and placebo or pure drug and, (2) pure drug and water can also be used to compare electronic tongue data to human taste data [7, 11]. The conditions used in the taste sensors studies described below are summarised in Table 1.

1.2.1 Astree electronic tongue

Several studies showed that taste evaluated using α -Astree electronic tongue correlated well with human taste panels [7-10]. In Wang *et al.* [10], the sensors were trained with human bitterness scores [0=not bitter up to 5=so bitter] to establish the PLS model. 10 ml of berberine HCl of different concentrations were held in the mouth for 10s before spitting out (129 volunteers). Identical samples (1.23, 2.46, 4.92 and 12.30 mg/ml) were analysed by electronic tongue. The electronic tongue data matched the human panel data with R^2 of 0.99 according to correlation plot (between predicted bitterness scores (electronic sensors) and bitterness scores from human panel) [10]. This curve was used to predict bitterness of berberine HCl. There was no significant difference between bitterness scores predicted from electronic

tongue data using the correlation plot and bitterness scores from human data ($P>0.05$) [10].

In study by Ito *et al.* [9], the predicted bitterness score of H1-antihistamines was obtained and correlated with those of a panel (actual bitterness score) by using PLS. The samples were tested at 0.1 mM in both electronic tongue and human taste panel test. In human taste panel test (11 volunteers), quinine HCl was used as the bitterness standard at concentrations of 0.01, 0.03, 0.10, 0.3 and 1 mM corresponding to bitterness scores of 0, 1, 2, 3 and 4 respectively. 2 ml of the samples were kept in the mouth for 15s [9]. The electronic sensors (AB and JE) data fitted the human bitterness scores with r^2 of 0.9621. In this case quantitative and qualitative prediction of unknown drug bitterness intensities using electronic sensor was achievable and precise based on the PLS prediction model when used for evaluation of basic bitter drugs such as H1 antihistamines [9]. Furthermore, the ability of this electronic tongue to assess the taste masking of epinastine HCl using acesulfame potassium was evaluated [9]. The Euclidean distance of epinastine HCl to water was 300.63 in comparison to 376.70 for quinine HCl which indicated that epinastine HCl has similar bitterness to quinine HCl. The human sensory test gave a bitterness score of 5.1 for pure epinastine HCl and scores of 3.5, 2.8 and 2.2 for epinastine HCl taste masked solutions containing different concentrations of acesulfame potassium 0.05, 0.050 and 0.150 mg/ml respectively [9]. The relationship between actual bitterness scores from human panel and Euclidean distance of taste masked epinastine HCl to placebo (A to P) showed a good correlation ($r^2=0.9787$). Also a good correlation was found between bitterness scores and Euclidean distance of taste masked epinastine HCl to pure drug (A to A) ($r^2=0.9891$). PLS analysis indicated good correlation between predicted bitterness (electronic tongue and actual bitterness (human sensory test) for taste masked epinastine HCl formulation ($r^2=0.9996$)[9].

In Maniruzzaman *et al.* [8], the taste of Citrizine HCl and Verapamil HCl was evaluated and correlated with human taste panel by using PLS. In human taste panel test (6 volunteers), pure drug/extrudates containing equivalent to 100 mg drug were held in the mouth for 60s and then spat out. Bitterness was recorded using a scale of 1=none, 2=threshold, 3=moderate, 4=bitter to 5=strong bitterness [8]. A similar dose (100 mg drug) was used in electronic tongue analysis. A good correlation was found ($r^2>0.8$) (predicted bitterness scores from electronic tongue versus bitterness scores from taste panel). However, data from the taste panel should be carefully considered as the number of panellists and variability on measurements was not disclosed [8].

In studies by Nakamura *et al.* [12], the taste of famotidine and amlodipine besylate orally disintegrating tablets (ODT) was assessed using the Astree electronic tongue and a human taste panel. In the human taste panel (31 volunteers), the taste of the tablet was evaluated after its disintegration in the oral cavity using a 100 mm VAS scale [12]. Volunteers perceived the ODT containing no flavouring or

sweetening agent bitter (lowest mean score of 28.7 and 16.9 for famotidine and amlodipine respectively), while palatability improved with addition of flavouring/or sweetening agent [12]. In the electronic tongue analysis, the Euclidean distances (between ODT and placebo) were shorter for the ODT containing flavouring (317.2) or sweetening agent (243.3) or both (61.4) than the ODT without taste masking (392.7) [12]. Plotting clinical VAS scores versus Euclidean distances resulted in good correlation ($r^2=0.95$ and 0.93 for famotidine and amlodipine respectively). This correlation plot was then used to calculate predicted VAS score using electronic tongue data. PLS analysis was used to correlate between VAS scored predicted from electronic tongue and clinical VAS scores (human taste panel). According to PLS regression good correlation was obtained ($r^2=0.923$ and 0.939 for famotidine and amlodipine ODTs) [12]. These studies confirmed that Astree electronic tongue could be used for taste evaluation of ODTs and Euclidean distances for correlation with human taste data [12]. Similar results were reported by Pimparade et al. [13]. Taste data of caffeine citrate ODT obtained from electronic tongue (Euclidean distance drug/placebo) was similar to human taste data (no correlation plot was constructed) [13].

All the studies mentioned above reported that taste data obtained using α -Astree sensors showed good correlation with human taste panel data. However in most of these studies; the method followed for constructing bitterness prediction model in the electronic sensor was not fully described. Direct comparison of electronic tongue data (e.g. Euclidean distance) with human data might provide more robust correlation than bitterness prediction model.

1.2.2 Insent electronic tongue

Several studies showed that taste data evaluated using Insent electronic sensors correlated well with human taste panel test [14, 15]. In these studies the aftertaste sensor output (CPA) was used as drug bitterness measure. The CPA values (AN0 sensor of SA501C) were successfully used in prediction of bitterness of amlodipine ODT [14]. In human taste panel test (6 volunteers), quinine HCl was used as standard for bitterness with concentrations of 0.01, 0.03, 0.10, 0.3 and 1 mM corresponding to bitterness scores of 0, 1, 2, 3 and 4 respectively [14]. Amlodipine ODT bitterness was evaluated after the tablet was kept in the mouth for 10, 20 and 30s. The taste of dissolved drug after 10, 20 and 30s (50 mg in 100 ml water) was assessed using electronic sensor and there was correlation with human taste panel ($r^2=0.54$) [14] despite different conditions used ((100 ml of water versus few ml of saliva). In another study CPA values (C00, SA402B) were successfully used for determination of bitterness of acidic non-steroidal anti-inflammatory drugs and were compared to human taste panel test [15]. In the human taste panel test (6 volunteers), quinine HCl was used as the standard for bitterness with concentrations of 0.01, 0.03, 0.10, 0.3 and 1 mM corresponding to bitterness scores of 0, 1, 2, 3 and 4 respectively. The panel had to keep concentrations of 0.1, 1 and 10 mM in the mouth for 10s. Similar concentrations were assessed using the electronic tongue.

There was a good correlation using Pearson's test ($r=0.83$) [15]. These results confirmed that CPA values could be used for the prediction of bitterness of drugs.

1.2.3 Astree and Insent electronic tongues

Maniruzzaman *et al.* assessed the taste of propranolol using two taste sensing systems (Astree and TS5000Z) and human taste panel [7]. In the human taste panel test, pure drug/extrudates containing the equivalent of 100 mg of API were held in the mouth for 60s and then spat out (6 volunteers). Bitterness was recorded (from 1=none, 2=threshold, 3=moderate, 4=bitter to 5=strong bitterness). Volunteers perceived pure drug bitter (score 5), while propranolol polymer extrudates were non-bitter (Drug-Eudragit® L100 or L100-55 scored 1 at drug/polymer ratio of 10:90% w/w). Analysis of these extrudates at a similar drug dose (100 mg dissolved in 25 ml deionised water for 60s) using the Astree electronic tongue showed better taste masking in case of Eudragit® L100 compared to Eudragit® L100-55 [7]. This difference was explained by the use of deionised water which resulted in variation of dissolution rates of these extrudates made with different pH depend polymers. This resulted in faster release of drug from Eudragit® L100-55 [7]. PLS model was used to correlate Astree electronic tongue data with human taste panel data which revealed a good correlation for both drug-Eudragit® L100 ($R^2=0.9892$) and Eudragit® L100-55 ($R^2=0.9959$) extrudates [7]. The taste of extrudates in artificial saliva at 0.5, 1, 10 and 30 min was assessed using BT0 sensor with the Insent electronic tongue in comparison to pure propranolol (0.09 mg/ml) [7]. Insent showed better taste masking when Eudragit® L100 was used compared to Eudragit® L100-55, matching the Astree findings aforementioned. CPA values were plotted against human panel bitterness scores and showed a good correlation ($R^2=0.94$) [7]. The drug extrudates concentration used in the Insent was lower than concentration used in both the human taste panel and the Astree electronic tongue tests because BT0 showed response to a lower concentration range of the pure drug (0.009-0.296 mg/ml) [7]. Therefore, direct comparison of Insent electronic tongue data with human taste panel test and Astree electronic tongue was not possible. The PLS model used in correlation of the Astree electronic tongue data and the human taste panel data was not fully described. Furthermore, the number of panellists and the variability of measurement were not reported.

To sum up, it is very important to mention clearly the method of constructing the bitterness prediction model in order to obtain reliable electronic sensors data. To achieve good bitterness prediction, human taste data either supplied by the manufacturer or conducted in the experiment should be used to this model. Alternatively, data from sensor response (relative value mV or CPA, Euclidean distances) can be correlated directly with human taste panel data. Good correlation between taste data obtained using electronic sensor (Insent and Astree) and human taste data can be achieved when same solutions of APIs were analysed simultaneous by these methods. However, most of the studies discussed here have used electronic sensors to evaluate specific bitter compounds or set of bitter

compounds (similar chemical properties) that gave good correlation with human data which might not be achieved if other bitter compounds (different chemical nature) are evaluated. Electronic sensors can quantify bitterness of compounds in question and the correlation might not be transferable to other bitter compounds with different chemical nature. The number of panellists in some of the studies discussed here is low (6 sometimes) whereas it is recommended to have 10-15 panellists (ISO 13299). Moreover, as the scale is not often enough discriminant, this might affect the robustness of the correlation.

Table 1. Examples of taste evaluation of pure APIs, commercial and preclinical taste masked formulations using electronic taste sensor. (NS=not stated and ODT=orodispersable tablet). PCA is principle component analysis.

Product or Pure API	Dosage Form	Sensor type	Drug dose (mg/ml)	Sample preparation	Results	REF
H1-antihistaminics	Pure drugs	Astree	0.03	Dissolved in purified water. T=NS	Relative sensor output (AB and JE) in PCA analysis (no specific reason)	[9]
Berberine HCL	Chinese medicine	Astree	0.93 ,4.66, 9.30 and 18.63	Dissolved in purified water. T=NS	Relative sensor output (all sensors)	[10]
Sildenafil citrate	Pure drug Microcapsules (Eudragit®)	Astree	0.1	Amount of drug equivalent to 10 mg sildenafil free base dissolved in 100 ml artificial saliva buffer solution (pH 6.2) Stirring for 180 s and then filtration (0.45 um nylon membrane) at room temperature.	Relative sensor output for ZZ, BB and CA were used in PCA analysis (other sensor were excluded because of their low discriminating power).	[16]
Citrizine HCL, Verapamil HCL	Pure drugs Melt extruded with Eudragit®	Astree	14	Dissolved in deionised water (25 ml). Stirring for 60 seconds then filtration using filter paper (2.5 µm pore size) through Buchner funnel for 60s. T=NS	All sensors relative outputs were used in PCA analysis.	[8]
Famotidine Amlodipine Besylate	ODT (spray ethyl cellulose coated granules)	Astree	2 0.5	ODT dissolved in distilled water (10 ml) with stirring for 30s then filtration through funnel fitted filter paper and further filtration through 0.45 µm Millipore filter Finally dilution 10 folds in distilled water. T=NS	All sensors relative outputs were used in PCA analysis.	[12]
Caffeine citrate	ODT (ethyl cellulose melt extrudates)	Astree	5	Sample (0.05 g) dispersed in phosphate buffer saline (pH=6.8, 50 ml). Shaking gently for 30s and then filtration (syringe nylon membrane 0.45 µm). T=NS	All sensors relative outputs were used in PCA analysis.	[13]

Product or Pure API	Dosage Form	Sensor type	Drug dose (mg/ml)	Sample preparation	Results	REF
Amlodipine (Amlodine® OD) Other nine generic OD products.	Orally disintegrating tablets	SA501C	50	Ten tablets in a stainless-steel basket placed in 100 ml of purified water (25 rpm at 37°C). After 10, 20 and 30s, the solutions were filtered.	CPA (sensor AN0).	[14]
Quinine HCl	Pure drug			T=37°C		
Cetirizine HCl	Lyophilisates cyclodextrin	TS-5000Z	2	Samples dissolved in 100 ml of water (at dose equivalent to 10 mg/5ml drug).	All sensors relative outputs were used in PCA analysis.	[11]
Non-steriodal anti-inflammatory drugs (e.g. diclofenac sodium)	Pure drugs	SA402B	0.03, 0.3 and 3	NS	Relative sensor (CA0) output and CPA (C00).	[15]
Propranolol HCl	Melt extrudes with Eudragit® Pure drug	1. Astree 2.TS5000 Z	4 0.5	1. Drug extrudates dissolved in deionised water (25 ml) for 60s then filtrated through a Buchner with a 2.5 µm filter. 2. Extrudates dissolved in KCl (10mM, 50 ml) then filtered through a Buchner with 2.5 µm membrane. T=NS	1. All sensors relative outputs were used in PCA analysis. 2. Relative sensor output and CPA of BT0.	[7]

2. *In vitro* drug release and dissolution

The measurement of the amount of drug released/dissolved in simulated oral cavity conditions can give an idea about the taste of the drug. Only dissolved drug molecules would interact with the taste receptors in the human taste buds. Analytical methodologies used for assessing drug release and dissolution have been thoroughly described to screen taste masked oral formulations in other reviews [17, 18]. Parameters such as volume (1-2 ml), temperature (35-36°C), pH (5.7-7.5) and osmolarity of saliva (50-100 mosmole/kg) as well as exerted sensor force (0.135 N) (especially in case of solid dosage form such as orodispersible tablets) should be taken into consideration when mimicking oral cavity conditions [17, 18], which is critical and challenging as it is a dynamic environment (fresh saliva is produced continuously, the dosage forms disintegrate, the tastant is washed away etc). Information about sampling method, sample preparation, such as filtration and analytical method (inline or offline), is very important as there might be ongoing dissolution of the drug which could affect the results [17, 18]. Examples of release/dissolution studies for pure drug and taste masked formulation are shown in Table 2. The most common bias in these studies are: (1) the use of larger dissolution medium far exceeding normal human saliva volume, (2) uncontrolled pH for e.g. use of water as dissolution medium and, (3) filtration of sample and/or inline analytical method are not used (Table 2).

2.1 Correlation of release/dissolution data with human taste data

The correlation of release/dissolution data with human taste panel test can be done by; (1) comparison of concentration of released/dissolved drug with human bitterness threshold and/or (2) conducting simultaneous drug release and human taste studies using similar drug concentrations and time points. The conditions used in these release/dissolution studies are described in Table 2.

Kharb *et al.* [19] looked at the human bitterness threshold of ondansetron determined by assessing its bitterness at 22, 40, 60, 100, 200, 400 and 600 µg/ml using the swirl and spit method (10 ml for 30s). A bitterness score of 0=pleasant, 1=tasteless, 2=slightly bitter, 3=moderately bitter to 4=strongly bitter was used. All 12 volunteers reported 22 µg/ml as tasteless but 40 µg/ml bitter which was set as the threshold. A drug concentration-bitterness score curve was constructed, and a polynomial equation for bitterness estimation was established ($y=0.6206x^2-0.2011x-0.7796$, where x is log drug concentration and y is bitterness score). This equation was used to predict bitterness score of ondansetron and correlate the amount of ondansetron released after 5 min with human taste data. The amount of drug released from pure drug and the marketed tablet (Vomikind-MD 4) was 56.21 and 48.73% respectively which was higher than bitterness threshold. The predicted bitterness scores were similar to estimated scores by human taste panel (R^2 values 0.990-0.998) from linear regression and residual plot [19]. Furthermore, low value of percentage bias was observed. The polynomial model was considered as valid [19].

Lahoti *et al.* [20] checked the amount of Ondansetron HCl released from resinate in phosphate buffer saline and compared to human bitterness threshold. Their bitterness threshold was determined in humans using concentrations from 10 to 50 µg/ml in phosphate buffer (pH 6.7) by swirling 10 ml in mouth for 30s before spitting out [20]. Bitterness threshold was found to be 40 µg/ml. Ondansetron HCl released even after 120s was less than 40 µg/ml therefore ondansetron resinates were non bitter [20]. These results indicated the feasibility of predicating the taste sensation by comparing the amount of released/dissolved drug and with human bitterness threshold.

Stange *et al.* [21] determined the human bitterness threshold of naproxen sodium using concentration range from 0.01 to 10 mg/ml. There was high variability between individuals (7 healthy volunteers only) with threshold ranging from 0.063-5.999 mg/ml with the majority in the range of 0.2-0.7 mg/ml [21]. The average value of all the measured concentrations was found to be 1.124 mg/ml for naproxen sodium and was set as the bitterness threshold [21]. The amount of naproxen sodium released from Eudragit® E coated granules after 5 min in 25 ml of PBS was below this threshold. The taste of naproxen sodium granules was also assessed in healthy volunteers: the granules were held in the mouth for 5 min before being spat out and were not perceived as bitter by most of the volunteers (9/12) which showed similar results despite *in vitro/vivo* different conditions.

Tan *et al.* [22] established the bitterness threshold of pyridostigmine bromide in 18 healthy volunteers by crushing tablets (1, 2, 3, 4 and 5 mg) and after holding for 30s in the mouth It was found to be 4 mg. The amounts of pyridostigmine bromide released from pure drug powder, solid dispersion with Eudragit® powder and ODT (20 mg drug) in 900 ml simulated saliva fluid (SSF) after 30s were 98.72 ± 1.59 , 7.89 ± 1.12 and $8.56 \pm 0.42\%$ respectively which were less than human bitterness threshold in the case of solid dispersion and ODTs. However, as the experimental conditions of the dissolution were very different than the oral cavity, the correlation the authors established is debatable [22]. Hu *et al.* [23] established that the amount of 50 mg Berberine HCl Eudragit® E100 microcapsules (ODT) dissolved in 1000 ml of water after 20 min was only 0.56% (indicating successful taste masking), whereas the panel perceived microcapsules ODT (25 mg) to be non bitter after 30s. Although dissolution data and human panel data were consistent, direct comparison between *in vitro* dissolution test and human taste panel cannot be made as a different dose was used in each test [23].

Several studies used both electronic tongue and drug release/dissolution as *in vitro* tools for taste evaluation of drugs [14, 16, 24]. In study by Yi *et al.* [16], 100% of sildenafil citrate (10 mg) was released in distilled water (900 ml) within 5 mins [16]. Human volunteers found sildenafil citrate pure powder bitter [10 mg, score of 3.3 ± 0.52 , bitterness scale of 0 = no taste, 1 = threshold, 2 = slightly bitter, 3 = bitter, to 4 = remarkably bitter after holding it in the mouth for 30s. The Authors mentioned that similar results were obtained when the taste of sildenafil citrate (10 mg/100 ml) was assessed using an electronic tongue (Astree II) [16]. However, as the

concentrations of sildenafil citrate assessed using these three methods were different, direct correlations made might not be reliable [16]. Uchida *et al.* [14] measured the bitterness of commercial amlodipine orally disintegrating using brief dissolution test, Insent electronic tongue (SA501C) and a human panel. There was no correlation between the amount of amlodipine dissolved after 10, 20 and 30s and the bitterness intensity perceived by the human panel. Analysis of the same dissolution media by the taste sensor gave results similar to the human taste panel test. The lack of agreement between the dissolution test and the human taste panel data was explained by the presence of taste masking agents in the ODT. These taste masking agents were not taken into account in the dissolution test but only the amlodipine concentration [14]. Similar findings were described in studies by shah *et al.* [25], where the drug release studies showed a similar profile for both the ODT and the ODF of Chorpheniramine Maleate with approximately 40% drug release within 5 mins [25]. Human taste panel showed complete masking for ODT microparticles and moderate to slight bitterness for ODF after holding in mouth for 45s. The ODT was better than the ODF, although there was no significant difference in the release profile between the two formulations. This difference was explained by the presence of mannitol (sweet taste) as a filler in the ODT [25]. These studies confirmed that dissolution/release studies cannot detect the effect of the excipients on the taste of the drug and that release/dissolution studies cannot be used alone to determine the taste of an API in a taste masked formulation containing taste masking agents such as sweetener.

Table 2. Examples of *in vitro* drug release/or dissolution of pure API and formulations used for taste assessment. NS=non stated.

Product or Pure API	Drug dose (mg)	Dissolution medium type, T, pH	Dissolution method	Mixing method	Sampling method	Analytical method	Ref
Ondansetron HCl (pure drug and marketed tablet)	8	Phosphate buffer (25 ml) T=NS pH= 6.8	Volumetric flask	Stirring	Aliquot withdrawn after 5 min.	UV spectrometer	[19]
Pyridostigmine bromide (pure drug, solid dispersion Eudragit® ODT)	20	Simulated salivary fluid (SSF) (900 ml) T=37±0.5 pH= 6.2	Paddle method- China pharmacopeia 2010.	Continuous Stirring at 100 rpm.	Aliquot withdrawn at time intervals 30s-upto 45 mins.	HPLC	[22]
Sildenafil citrate (pure drug)	10	Distilled water (900 ml) T=37±0.5 pH= NS	USP dissolution test apparatus type II	Paddle rotating at 50 rpm.	Aliquot withdrawn at time intervals 5-120 min	HPLC	[16]
Ondansetron HCl resinate (Indion 244 resin)	4	Phosphate buffer (10 ml) T= NS pH= 6.7	Volumetric flask	Stirring at 50 rpm	Samples withdrawn and filtered after 10, 30, 60 and 120 s.	UV spectrometer	[20]
Naproxen sodium Eudragit® E coated granules.	200	Phosphate buffer (25 ml) T= NS pH= 6.8	Volumetric flask	shaken for 5 mins	Samples collected and filtered (0.2 µm). after 5 min	UV spectrometer	[21]
Amlodipine (Amlodine® ODT). Other nine generic OD products.	50	Purified water (100 ml) T= 37° C pH= NS	Brief conventional dissolution test (using Basket apparatus)	Shaking at 25 rpm	Samples collected and filtered after 10, 20 and 30s.	HPLC	[14]
Chorpheniramine Maleate ODT and ODF of spray dried drug-Eudragit® PEO	1.3	SSF (300 ml) T= 37° C pH= 6.8	USP basket apparatus	Rotation at 50 rpm	Inline concentration monitoring	Inline ultraviolet detector.	[25]
Berberine HCl Eudragit® E100 microcapsules (ODT)	50	Purified water (1000 ml) T= 37±0.5° C pH= 6.3	Microcapsules were placed in SSF	NS	Aliquots withdrawn at various time intervals up to 20 min	UV spectrometer	[23]

(B) Animal models for taste evaluation

Some animal models are designed to measure the taste quality of a compound defined as the sense by which the qualities and flavour of a substance are distinguished by the taste buds (e.g. bitter, salty, sweet, umami and sour): these models are classified as “taste discrimination experiments”. Alternatively studies of “taste-guided” behaviour can assess the palatability of tastants defined by the overall appreciation of a substance by organoleptic properties such as vision, smell, taste, aftertaste and mouth feel (e.g. good/bad taste and aversive). Animal models such as the conditioned taste aversion (CTA), the operant taste discrimination, the high throughput taste assessment model using 96-well plates, two-bottle taste preference test and the brief-access taste aversion (BATA) model have shown promising results for identifying bitter-tasting compounds [26] and examples are shown in Table 3.

In the conditioned taste aversion paradigm, the rats are presented to a reference taste (conditioned stimuli), which becomes associated with an aversive stimulus such as peritoneal injections of lithium chloride (LiCl). As a consequence, when the rat is exposed to novel compounds with a similar taste, they will avoid it as a function of their similarity to the conditioned stimuli [27]. This model can assess the taste quality of a drug, not its palatability and has the disadvantage of requiring an aversive conditioning and a high number of animals to investigate the response similarity among a large number of stimuli [28].

The operant taste discrimination model is an animal model in which rats are trained to perform a specific behavioural task such as pressing a lever after having tasted a certain compound and an alternative task after sampling another tastant that can be distinguished from the first one [29]. When a novel tastant is presented to the animal, it will perform the task learnt depending on the degree of similarity of the new compound to the two compounds learnt. In this procedure, only the taste quality of the drug can be evaluated. Moreover, long training is needed and only pairwise comparisons can be tested on each trial [28].

In the high throughput taste assessment model, rats are trained to sample different tastants in a standard 96-well plate, and then perform an operant discrimination task: pressing levers to deliver food pellets [26]. In this method, taste quality is assessed by the taste discrimination component whereas palatability is evaluated by the licks recorded from the 96-well plate. This animal model has the advantage of requiring few animals (cohorts of 3 to 4 rats), assessing both taste quality and palatability and can screen a high number of samples within a single session. However, the entire training process is very long (up to 7 weeks) and a single concentration of the reference taste stimuli is used for the training which can lead to the risk of inadvertently establishing a discrimination based on the stimulus intensity rather than the taste quality [26].

In the two-bottle taste preference experiment, animals have free access in their cage to two different bottles, one containing a taste solution and the other

containing water or a different taste solution. This test is usually 48 hours in duration to assess a single concentration. After 24 hours, the relative positions of the two bottles are counterbalanced because rodents can have pronounced side preferences. The volume missing from each bottle is measured and a preference ratio of tastant to water is then calculated [30]. This procedure is the simplest animal model available to assess the palatability of solutions. However, the interpretation of the data obtained should be done cautiously. Indeed, intakes and preferences reflect post-ingestive effects such as toxicity or satiety as well as chemosensory ones. Moreover, additional physiological effects that result following ingestion of tastants *ad libitum* over a large period of time could influence intake of the solutions. Last but not least, this method has the disadvantage of being very long. Even if a daily measurement can be made very quickly, several weeks or months are needed to test different concentrations of the same compound [31].

In the brief-access taste aversion (BATA) model, rodents, most often mice or rats, are mildly water-deprived for a period of 16 to 24 hours in order to motivate them to drink. The rodents are then put into an apparatus called a “lickometer” which records the number of licks that the rodents make to different concentrations of the compound under test samples presented in several sipper tubes. Animals only have a very short period of time (between 5 and 10 seconds) to sample a solution. Typically, a high number of licks indicate a pleasant taste whereas when licks are nearly completely suppressed it indicates an aversive taste. With this procedure, a full aversion-concentration curve of lick rate can be obtained over a short period of time, generally in 30 minutes. This procedure enables assessment of the palatability of drugs but not its taste quality. As subjects are water-deprived, the baseline for lick rates is relatively high making assessment of appetitive solutions difficult [26]. This animal model can assess several concentrations of a compound in a single session with few animals, it reflects the taste processing independent of other controls of appetitive behaviour, and because immediate responses are measured the intake of each sample is limited and post-ingestive factors are reduced or avoided [32].

1.1 Correlation between animal models and human taste evaluation of medicines

A comparison between rodent and human taste data has been done in a few studies. Devantier *et al.* [33] found that the relative potencies of four drugs (quinine, ciprofloxacin, clarithromycin, and nystatin) assessed in the mice brief-access taste aversion assay matched the taste intensities evaluated by a trained human taste panel. Moreover, the absolute potencies of the drugs in humans were within one-half log unit of molar concentration derived from the mouse BATA and did not differ statistically [33]. They found that mice were more sensitive than humans to the aversive taste of quinine and clarithromycin and less sensitive to the aversiveness of ciprofloxacin.

Rudnitskaya *et al.* [34] compared taste data obtained for eight drugs (azelastine hydrochloride, caffeine, chlorhexidine digluconate, potassium nitrate,

naratriptan hydrochloride, paracetamol, quinine hydrochloride and sumatriptan succinate) with the rat BATA model and a trained human taste panel. The rat data showed exactly the same rank order of bitterness prediction as the human panel with a consistent offset of approximately half-log unit of molar concentration, with rats always rating the bitterness lower than humans [34]. They explained this offset by the fact that rats were encouraged to drink whilst the human panel was not [34]. Analysing deeper their methodology for the comparison of the rat BATA data and the human taste data, it was noticed that the concentrations tested were not necessarily the same for both panels and that for some compounds, e.g. quinine hydrochloride, the concentrations chosen in both panels were not even overlapping. Moreover, for some of the drugs they tested, the range of concentrations chosen was lower for the human panels than for the rat panels. Therefore, this can be one of the reasons why they always found that rats were less sensitive to the bitterness than humans.

Noorjahan *et al.* [35] assessed the taste of an iron EDTA complex dissolved in water as well as formulated in chewable and orodispersible tablets with a human taste panel and a rat BATA model. They found that the correlation coefficient between mean responses of rats and humans was above 0.5 and concluded of a good correlation. However, the methodology they used for the taste assessment with rats was different from the BATA procedure usually used as well as the data compared to previous published studies [35]. Rats were water-deprived for 24 hours and were then presented to a bottle containing water for 5 min; the licking activity was taken as standard. After similar water-deprivation duration, rats were randomly presented to three different concentrations of the drug under assessment. The number of licks done in five minutes was counted and a percentage of licking frequency compared to water was calculated.

1.2 Other *in vivo* models

Other animal models such fish and drosophila flies have been recently used in taste screening of pure drugs. Fish and drosophila flies have taste receptor similar to mammals [36, 37]. The preferences of taste in fish have been performed by the observation and scoring of food sorting and consumption. Quantitative methods using fluorescent dye mixed with food have been used in Medaka fish larvae [38]. The intensity of ingested dye is measured using fluorescence microscope to determine preference scoring. This method can also be used in adult fish [38]. In study by Boyer *et al.* [39], fluorescently labelled food containing either amino acid or denatonium was given to adult zebra fishes [39]. The fluorescence of the remaining food (unconsumed) was measured to determine taste preference and was lower for denatonium spiked food. Similar results was observed in both zebra and Medaka fish [39].

Several studies proved that *Drosophila melanogaster* can distinguish between different basic taste qualities (sweet, bitter and salty) [40]. The taste can be assessed in drosophila flies using: (1) electrophysiological recording of nerve

electrical activity elicited as response to certain tastant [41, 42], (2) behavioural feeding assays (capillary or petri dish feeding and two choice assay) where flies are starved for 22-24 h followed by feeding with a tastant solution [42-48], (3) survival assay [42] and, (4) Proboscis Extension Reflex (PER) where the extension of the proboscis is measured after applying the tastant to the forelegs [49].

Electrophysiological recording in drosophila flies involves several technical problems such as: (1) lack of signal due to unresponsive nerve, (2) presence of air bubbles in the recording electrode affecting the signal, (3) signal received higher or lower than amplifier measuring range, (4) death of flies during the preparation and, (5) presence of noise that does not represent signal from tastant. Furthermore, insoluble drugs cannot be assessed and there is a low throughput [41].

In the two choice assays, *Drosophila larva* flies are placed in agarose Petri dish. This Petri dish is half filled with tastant solution (e.g. quinine) and the other half contains pure agarose [42, 47]. Flies are left to move free for 5 min, and then the flies at each side are counted. The quinine side was avoided by the flies even at low concentration (1 mM). The avoidance was found to be concentration dependant manner [42]. In the feeding assay, flies are left to feed on a Petri dish containing agarose solution (1%) and tastant (e.g. quinine) for 30 mins. After this period the food intake is quantified [42, 48]. Feeding on quinine-agarose mixture was decreased compared to pure agarose at quinine concentration higher than 3 mM. In the survival assay; flies are placed in vials containing agarose solution (1%) and tastant at 25°C [42]. The number of flies is counted each day for 7 consecutive days [42]. Survival of flies decreased in vials containing quinine, there was more reduction at 6 mM when compared to 3 mM quinine [42]. These behavioural assays using *drosophila* flies and fish might be promising tools for aversive taste screening of APIs. However no correlation has been made with human data in these studies.

Table 3. Examples of taste assessment of APIs/formulation using animal models. NS=Not stated.

Drug	Drug concentration (mM)	Sample preparation	Type of test and animal	Water deprivation (h)	Time tastant	Results	Ref
Zinc sulphate	1 and 10	All tastants dissolved in double-deionised distilled water	High throughput taste assessment with 96-well plates. Animal: Male Sprague-Dawley rats	No	No restriction until they press the lever	Taste quality determined by the percentage of presses that occurred on the lever. Palatability determined by the number of licks per trial (EC ₅₀ values calculated)	[26]
Quinine hydrochloride	1						
Amiloride	10						
Azelastine hydrochloride	2.10 ⁻³ to 1	Pure water or either 10% vol. Ethanol in water	Brief-access taste aversion model Animal: Rats (strain NS)	NS	NS	EC ₅₀ derived from the graph for each drug (Azelastine HCl ≈7.10 ¹ mM, Caffeine≈30mM, Chlorhexidine digluconate≈6.10 ⁻¹ mM, Potassium nitrate≈700 mM, Naratriptan HCl≈1 mM, Paracetamol (ND), Quinine HCl≈1.10 ⁻¹ mM, Sumatriptan succinate≈3 mM)	[34]
Caffeine	1 to 100						
Chlorhexidine digluconate	1.10 ⁻² to 30						
Potassium nitrate	100 to 3.10 ³						
Naratriptan hydrochloride	3.10 ⁻² to 10						
Paracetamol	1.10 ⁻¹ to 30						
Quinine hydrochloride	1.10 ⁻² to 5						
Sumatriptan succinate	3.10 ⁻² to 10						
Quinine hydrochloride	0.01 to 3	All the solutions prepared in deionised water	Brief-access taste aversion model Animal: Male Sprague-Dawley rats	22	NS	Quinine IC ₅₀ (CI95%) with “lick numbers” with all data: 0.0496 (0.0297-0.0857) mM -Quinine IC ₅₀ (CI95%) with “lick ratio” with all data: 0.0502 (0.0267-0.0859) mM.	[50]
Quinine hydrochloride	0.01 to 3	Prepared in distilled water	Brief-access taste procedure Animal: Male Sprague-Dawley rats	23	10s	tastant/water lick ratio and standardized lick ratio	[51]

C. Comparison of common bitter taste assessment methods

A scoring system was developed based on usability, speed, ability to screen pure active pharmaceutical ingredients or formulations, evidence for correlation with human taste data, potential for validation and cost. It was used to compare between the commonly used bitter taste evaluation tools (Table 4). Based on this literature review, the most useful bitter taste assessment methods were: (1) animal model: brief access taste aversion model (BATA) (score 46) and (2) electronic taste sensing systems: Insent (score 42). 1 and 2 can only be used for assessment of liquids. To assess the taste of solid dosage forms these methods would need to be combined with dissolution/release test conducted at conditions mimicking oral cavity.

Table 4: Scoring method for comparison of common non-human bitter taste assessment tools: from 0= Not known, 1=low to 5=high.

Criterion	Animal model			Electronic tongue	
	BATA	Electrophysiological	Two bottles	Astree	Insent
Usability					
SOP use easy for trained technical staff or experienced user	3	1	3	4	4
Needs a licence or REC approval	1	1	1	5	5
Speed (time from setup to data collection)	2	1	1	3	3
Ability to screen pure drug/product					
Drug, excipients	5	4	4	5	5
Formulated product (ideally other than solution e.g. suspension)	3	0	3	3	3
Evidence of correlation to in vivo data	4	1	3	4	5
Potential to validate					
Specificity	5	5	5	5	5
Linearity	5	4	1	4	4
Accuracy	5	4	3	0	0
Precision	4	0	0	1	2
Range-quantification limit-detection limit	3	3	3	1	1
Costs					
Initial investment (platform)	2	1	2	2	2
Running costs	4	1	4	2	3
Sum of scores	46	26	33	39	42

Conclusion

Taste evaluation is very important for assuring the acceptance of medicine to patients. Human taste panels remains the undisputed gold standard method for taste evaluation but this method is hindered, particularly when developing paediatric dosage forms, by safety and ethical concerns (especially when testing drugs with unknown toxicity), and relevance of adult findings as the testing is generally performed in adults for children applications. Several *in vitro* and *in vivo* taste evaluation methods have been developed to overcome these obstacles.

Over the past two years, the most common *in vitro* taste evaluation method was found to be electronic taste sensors mainly either (i) SA402B/ TS-5000z (Insent Inc) or (ii) α -Astree e-sensor (Alpha M.O.S). Most of the published data reported

good correlation between the human taste panel test and the electronic taste sensing systems. However, in most of these studies methods followed for bitterness prediction and constructing the correlation with human taste data were not always fully described. Electronic sensors give relative taste statement and should be validated with human taste panel tests. Ideally electronic tongues could be used for early screening of taste of pure APIs and optimisation of taste masked preclinical formulations in industry. However until it is demonstrated that electronic tongues can reliably predict bitterness intensity of the compounds which were not used for developing calibration model, the use of this technology is still limited. The taste of final optimised pharmaceutical products should be assessed in human before marketing. *In vitro* dissolution/ release studies were also common but could not be used alone to determine the taste of pure API or formulated API without knowing human taste thresholds. However, dissolution/ release tests are very important when assessing taste of poorly soluble APIs and coated solid dosage forms. It can be used to support electronic tongues or other *in vivo* methods in early screening of taste of API/ coated solid dosage forms where it is not feasible to test non liquid forms.

In vivo methods such as behavioural test (brief access taste aversion model, mainly rats) have also been used for taste evaluation of drugs. Several studies showed good correlation with human taste data. This model can be used for early screening of taste of pure API and formulated products. Finally, more than one *in vivo* and *in vitro* tool might need to be combined to give accurate taste assessment without need for human testing.

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